

T1, T2, T3, T4, T1-T2, Type J/K, Pt 100 ohm 4 CHANNELS THERMOMETER

Model: TM-946



PLEASE READ THIS MANUAL CAREFULLY BEFORE OPERATION

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TABLE OF CONTENTS

1. FEATURES	1
2. SPECIFICATIONS	1
3. FRONT PANEL DESCRIPTION	. 5
4. GENERAL MEASURING PROCEDURE	6
4-1 Type K measurement	6
4-2 Type J measurement	7
4-3 Pt 100 ohm measurement	7
4-4 T1-T2 measurement	8
4-5 Data Hold	. 8
4-6 Data Record (Max, Min reading)	8
4-7 Data Logger	9
5. ADVANCED MEASURING PROCEDURE	11
5-1 Change the data logger sampling time	11
5-2 Clear the existing saving data from the memory	13
6. SEND THE DATA OUT FROM THE METER	14
7. OFFSET ADJUSTMENT	. 16
7-1 Type K, Type J offset adjustment	. 16
7-2 Pt 100 ohm offset adjustment	17
8. AUTO POWER OFF DISABLE	18
9. RS232 PC SERIAL INTERFACE	. 19
10. BATTERY REPLACEMENT	21
11. OPTIONAL ACCESSORIES	21

1. FEATURES

- * Type K/J, Pt 100 ohm, measurement with 4 display.
- * Show 4 channels display on the LCD at the same time.
- * Type K : -199.9 to 1370 $^\circ\!\mathrm{C}$.
- * Type J : -199.9 to 1210 °C.
- * Pt 100 ohm : -199.9 to 850.0 $^\circ\!\mathrm{C}$.
- * $^{\circ}C/^{\circ}F$, 0.1 degree/1 degree.
- * 4 channels (T1, T2, T3, T4), T1-T2.
- * Microcomputer circuit provides intelligent function and high accuracy.
- * Manual and auto data logger, with flexible sampling time selection, can save max. 16,000 reading data.
- * Records Maximum and Minimum readings with recall.
- * Data hold function for freezing the desired value.
- * Offset adjustment for the Type K and Type J measurement.
- * Offset adjustment for the Pt 100 measurement.
- * Measuring unit can select to $^\circ\!C$ or $^\circ\!F.$
- * DC 1.5V (UM-4, AAA) battery x 6 PCs.
- * Build in the input socket for DC 9V power adapter.
- * RS232 PC serial interface.
- * Few panel buttons, easy operation.
- * Built-in low battery indicator.
- * Heavy duty & compact housing case.

2. SPECIFICATIONS

2-1 General Specifications

Circuit	Custom one-chip of microprocessor LSI
	circuit.

Dicolay		· 52 mm v 29 mm
Dispidy	* Show A channols display on the	
	diantay at the same time	
D'autau thait	display at the same time.	
Display Unit	C, F.	
Resolution	0.1°C/1°C	C, 0.1°F71°F.
Channels	11, 12, 1	3, 14, 11-12.
Sensor type	Type K thermocouple probe.	
	Type J th	nermocouple probe.
	PT 100 o	hm probe
	* Coope	rate with an 0.00385 alpha
	coeffic	cient, meet DIN IEC 751.
Sampling Time	Manual	Push the data logger button
of Data Logger		once will save data one time.
		* Set the sampling to 0 second.
	Auto	1 second to 59 minutes and
		59 seconds.
Data Logger	Max. 16,000-point Data logger	
number	Type K, Type J, 4 channels (T1, T2, T3, T4)	
	* Memory occupy 4 data point space.	
	Pt 100 ohm, 2 channels (T1,T2)	
	* Memory occupy 2 data point space.	
Temperature	Automatic temp. compensation for the	
Compensation	cold junction both type K/J thermometer	
Linear	Linear Compensation for the full range.	
Compensation		
Offset, Span	Available for advanced calibration	
Adjustment	procedure.	
Probe Input	Type K, Type J :	
Socket	2 pin thermocouple socket.	
	Pt 100 ohm : Ear phone socket.	

Over Indication	Show " ".
Data Hold	Freeze the display reading.
Memory Recall	Maximum & Minimum value.
Sampling Time	Approx. 1 second.
of display	
Power off	Auto shut off saves battery life or
	manual off by push button.
Data Output	RS 232 PC serial interface.
Operating	0 to 50 ℃.
Temperature	
Operating	Less than 80% R.H.
Humidity	
Power Supply	DC 1.5 V battery (UM4, AAA) x 6 PCs,
	or equivalent.
	DC 9V adapter input.
	* AC/DC power adapter is optional.
Power Current	Approx. DC 9 mA.
Weight	310 g/0.68 lb.
Dimension	174 x 68 x 42 mm (6.9 x 2.7 x 1.7 inch).
Accessories	Instruction manual1 PC
Included	
Optional	* Type K thermocouple probe.
Accessories	TP-01, TP-02A. TP-03, TP-04
	* Pt 100 ohm probe, TP-101.
	* AC to DC 9V adapter.
	* RS232 cable, UPCB-02.
	* USB cable, USB-01
	* Data Acquisition software, SW-U801
	* Data Logger software, SW-DL2005.
	* Soft carrying case, CA-05A.
	* Hard carrying case, CA-06.

2-2 Electrical Specifications (23±5 °C)

Type K, Type J thermocouple

Sensor	Reso-	Range	Accuracy
Туре	lution		
Туре К	1 °C	1000 to 1370 °C	± (0.5 % + 1 °C)
	0.1 °C	-199.9 to 999.9 °C	
	1 °F	1000 to 2498 °F	± (0.5 % + 1.8 °F)
	0 .1 °F	-199.9 to 999.9 °F	
Type J	1 °C	1000 to 1210 °C	± (0.5 % + 1 °C)
	0.1 °C	-199.9 to 999.9 °C	
	1 °F	1000 to 2210 °F	± (0.5 % + 1.8 °F)
	0.1 °F	-199.9 to 999.9 °F	

Accuracy value is specified for the meter only.

Type K probe TP-01 TP-02A, TP-03. TP-04 are the * optional accessories.

PT 100 ohm

Resolution	Range	Accuracy
0.1 ℃	-199.9 to 850.0 ℃	± (0.4 % + 1 ℃)
1 °F	1000 to 1562 °F	± (0.4 % + 1.8 °F)
0.1 °F	-199.9 to 999.9 °F	
1 °F	-200 to -327 °F	

* Pt 100 ohm probe TP-101 is the optional accessory.
* Above specification tests under the environment RF Field Strength less than 3 V/M & frequency less than 30 MHz only.



4. GENERAL MEASURING PROCEDURE

4-1 Type K measurement

1) Power on the meter by pressing the "Power button " (3-2, Fig. 1) once (> 1 sec).

* After already power on the meter, pressing the "Power button" once (> 1 sec) will turn off the meter.

- 2) Meter default measurement function is Type K, the display will not show any indicator.
 - * For the Type J measurement, the LCD will show " J " indicator.

* For the Pt 100 ohm measurement, the LCD will show " Pt " indicator.

3) Select the temperature unit to $^\circ\!C$, $^\circ\!F$ by pressing the " $^\circ\!C/^\circ\!F$ button " (3-6, Fig. 1)

* The LCD will show " $^{\circ}C$ " ($^{\circ}F$) unit.

* The selecting unit will be saved into the memory permanently. If meter power off and on again, the original selecting unit will present automatically.

- 4) Insert the Type K probes into the "T1, T2, T3, T4 input socket "(3-9, Fig. 1). The LCD will show the 4 channels (T1, T2, T3, T4) temperature value at the same time.
 - * If the certain channels do not insert the temperature probes, the relative channel display will show over range " - - ".

4-2 Type J measurement

All the measuring procedures are same as the Type K (section 4-1) except to select the function to "Type J" by pressing the "Function button" (3-5, Fig. 1) once until the up LCD display show "J" indicator.

4-3 Pt 100 ohm measurement

All the measuring procedures are same as the Type K (section 4-1) except :

1) Pressing the "Function button "(3-5, Fig. 1) until the right down LCD display show "Pt"

Pt

2) Insert the Pt 100 ohm probe to PT1 input socket (3-10, Fig. 1) PT2 input socket (3-11, Fig. 1) * The Pt 100 ohm measurement only allow max. two channels (two probes) input.

4-4 T1-T2 measurement

If the meter already insert two probes : Type K, Type J : T1, T2 input socket Pt 100 ohm : PT1, PT2 input socket

Pressing the "T1-T2 button " (3-7, Fig. 1), display will show the difference temperature value between T1, T2 (PT1, PT2) as :



4-5 Data Hold

During the measurement, press the "Hold Button " (3-3, Fig. 1) once will hold the measured value & the LCD will show "D.H. " symbol.

Press the "Hold Button "once again will release the data hold function.

4-6 Data Record (Max., Min. reading)

* The data record function records the maximum and minimum readings. Press the "REC Button " (3-4, Fig. 1) once to start the Data Record function and there will be a "REC " symbol on the display.

- * When the "REC " symbol on the display :
 - a) Press the "REC Button " (3-4, Fig. 1) once, the "REC MAX " symbol along with the maximum value will appear on the display. If intend to delete the maximum value, just press the "Hold button " (3-3, Fig. 1) once, the display
 - will show the "REC " symbol only & execute the memory function continuously.
 - b) Press the "REC button " (3-4, Fig. 1) again, the "REC. MIN. " symbol along with the minimum value will appear on the display. If intend to delete the minimum value, just press

the "Hold button " (3-3, Fig. 1) once, then the display will show the "REC " symbol only & execute the memory function continuously.

c) To exit the memory record function, just press the "REC " button over seconds at least. The display will revert to the current reading.

4-7 Data Logger

The data logger function can save 16,000 measuring data.

* The default sampling time is 2 seconds.

The data logger procedures are as following :

 a) Press the "REC Button " (3-4, Fig. 1) once to start the Data Record function and there will be a "REC " symbol on the display.

b) Auto Data Logger (Sampling time should select to 1 second to 59 minutes and 59 seconds)

Press the "Logger button " (3-8, Fig. 1) once to start the Data Logger function. The REC symbol will flash per 2 second and the beeper will sound when save the data into the memory. Now the Date Logger function is executed.

Manual Data Logger (Sampling time should set to 0 second)

Press the "Logger Button " (3-8, Fig. 1) once will save the data one time into the memory, at the same time the symbol "REC " will flash once and the beeper will sound.

Memory full

When execute the data logger function, if the upper left display show "FULL ", it indicate the memory data already over 16,000 no. and the memory is full.

 c) During the Data Logger function is executed, press the "Logger Button" (3-8, Fig. 1) once will stop the data logger function, the "REC " symbol will stop to flash.

If press the "Logger Button " (3-8, Fig. 1) once again will continuous the Data Logger function.

Note :

- 1) If intend to change the data logger sampling time, please refer section 5-1, page 11.
- 2) If intend to know the space of balance data numbers into the memory IC, please refer section 6, page 14.
- *3) If intend to clear the saving data from the memory please refer section 5-2, page 13.*

5. ADVANCED SETTING PROCEDURE

Before executing advanced adjustment procedures, exit the "Hold function " and the Record " function.

5-1 Change the data logger sampling time

1) Pressing " Sample time button " (3-8, Fig. 1) continuously at least two seconds then release, the display will show :





5-2 Clear the existing saving data from the memory

1) Pressing "CLR button "(3-6, Fig. 1) continuously at least two seconds then release, the display will show :



2) Pressing " R button " (3-7, Fig. 1) once, the display will show as example :



the data no. already save into the memory

- * Use the " ▲ button "(3-5, Fig. 1) " ▼ button " (3-7, Fig. 1) to change the right bottom text from " n " to " y ".
- * Pressing "Enter button " (3-4, Fig. 1) once, the data no. will show zero value and flashing 4 times then return to normal measuring screen, the data no. will be erased from the memory.

During the display flashing, if pressing the "ESC button " (3-3, Fig. 1) will exit the memory clear function.

6. SEND THE DATA OUT

 To send the data out from the meter, should exit the "Hold function " and the " Record function " at first.
 Pressing " Send button " (3-6, Fig. 1) continuously at least two seconds then release, the display will show :



3) Pressing " L button " (3-5, Fig. 1) once, the display will show as example :



4) Pressing "Send button "(3-6, Fig. 1) once, the display will show as following screen and send the data out.



5) If intend up load the data to the computer, then should connect the optional RS232 cable/UPCB-02 or USB cable/USB-01 and cooperate the Data Logger software (optional, Model : SW-DL2005).

7. OFFSET ADJUSTMENT

7-1 Type K, Type J offset adjustment

- 1) Set the function to Type K (Type J).
- 2) Insert the probe to the T1 input socket.
- 3) Pressing " Offset button " (3-8, Fig. 1) continuously at least two seconds then release, the display will show :



4) Pressing " L button " (3-5, Fig. 1) once, the display will show as example



- * Use the " ▲ button "(3-5, Fig. 1) " ▼ button " (3-7, Fig. 1) to adjust the desiring value on right bottom display.
- * Pressing "Enter button " (3-4, Fig. 1) once, both bottom display will flashing 4 times then return to normal measuring screen and finish the offset adjustment procedures.
- * The above offset adjustment for Type K (Type J) is valid for T1, T2, T3, T4 at the same time.

7-2 Pt 100 ohm offset adjustment

1) Set the function to Pt 100 ohm.

- 2) Insert the Pt 100 ohm probe to the PT1 (PT2) input socket.
- 3) Pressing " Offset button " (3-8, Fig. 1)

continuously at least two seconds then release, the display will show :



4) Pressing " L button " (3-5, Fig. 1) once, the display will show :



- 5) If intend to make the offset adjustment for Pt 1, it should insert the probe to PT1 input socket. Pressing " L button " (3-5, Fig. 1) once, the display will show example as following.
- 6) If intend to make the offset adjustment for Pt 2, it should insert the probe to PT2 input socket. Pressing " R button " (3-7, Fig. 1) once, the display will show example as following.



- * Use the "▲ button "(3-5, Fig. 1) "▼ button " (3-7, Fig. 1) to adjust the desiring value on right bottom display.
- * Pressing "Enter button " (3-4, Fig. 1) once, both bottom display will flashing 4 times then return to normal measuring screen and finish the offset adjustment procedure.
- * The above offset adjustment for Pt 100 ohm is valid for PT1, PT2 individually.

8. AUTO POWER OFF DISABLE

The meter is built the "Auto power shut off " to saves battery life. If any buttons not be pushed within 10 minutes, then the power will be off automatically.

If the user is not intend to execute the "Auto Power off " function, it should take the following procedures :

During the measurement, push the "Record Button" (3-4, Fig. 1) to execute the memory record function, the auto power function will disable.

9. RS232 PC SERIAL INTERFACE

The instrument has RS232 PC serial interface via " RS 232 out terminal " 3.5 mm terminal (3-12, Fig. 1).

The data output is a 16 digit stream which can be utilized for user's specific application.

A RS232 lead with the following connection will be required to link the instrument with the PC serial port.



Each digit indicates the following status :

D15	Start Word -02	
	Start WOIU = 02	
D14	4	
D13	Function : T1, T2, T3, T4	
	When send the T1 value, D13 = 1	
	When send the T2 value, $D13 = 2$	
	When send the T3 value, $D13 = 3$	
	When send the T4 value, $D13 = 4$	
	Function : T1, T2, T1-T2	
	When send the T1 value, D13 = 1	
	When send the T2 value, D13 = 2	
	When send the T1-T2 value, D13 = 3	
D12 & D11	Annunciator for Display	
	$^{\circ}C = 01$ $^{\circ}F = 02$	
D10	Polarity	
	0 = Positive 1 = Negative	
D9	Decimal Point(DP), position from right to the	
	left	
	0 = No DP, 1= 1 DP, 2 = 2 DP, 3 = 3 DP	
D8 to D1	1 Display reading, D8 = MSD, D1 = LSD.	
	For example :	
	If the display reading is 1234, then D8 to	
	D1 is : 00001234	
D0	End Word = 0D	

RS232 setting

Baud rate	9600
Parity	No parity
Data bit no.	8 Data bits
Stop bit	1 Stop bit

10. BATTERY REPLACEMENT



- 1) When the left corner of LCD display show " is necessary to replace the battery. However, in-spec. measurement may still be made for several hours after low battery indicator appears before the instrument become inaccurate.
- 2) Open the "Battery Cover" (3-16, Fig. 1) away from the instrument by loosing the "Battery Cover Screws " (3-15, Fig. 1) and remove the batteries.
- 3) Replace the batteries (DC 1.5V, UM4/AAA type, 6 PCs) and reinstate the cover. * Please make attention the polarity of the battery.
- 4) Make sure the battery cover is secured after changing the batteries.

RS232 cable * Isolated RS232 cable. * Used to connect the meter to UPCB-02 the computer (COM port). * USB Computer interface cable. USB cable USB-01 * Used to connect the meter to the computer (USB port). * Software the used to download Data Logger software the data logger (data recorder) SW-DL2005 from the meter to computer. * Hard carrying case. Carrying case CA-06 * 280 x 195 x 65 mm. Carrying case * Soft carrying case with saah. 260 x 110 x 55 mm. CA-05A 21

9. OPTIONAL ACCESSORIES

r	
Data Acquisition	* The SW-U801-WIN is a multi
software	displays (1/2/4/6/8 displays)
SW-U801-WIN	powerful application software,
	provides the functions of data
	logging system, text display,
	angular display, chart display,
	data recorder high/low limit, data
	guery, text report, chart report.
	.xxx.mdb data file can be
	retrieved for FXCFL ACESS
	wide intelligent applications
	mao intolligent applications.

(Туре К) ТР-01	 * Max. short-tern operating Temperature: 300 °C (572 °F). * It is an ultra fast response naked-bead thermocouple suitable for many general purpose application.
Thermocouple	* Measure Range: -50 $^\circ\!\!{ m C}$ to 900 $^\circ\!\!{ m C}$,
Probe	-50 °F to 1650 °F.
(Type K), TP-02A	* Dimension:10cm tube, 3.2mm Dia.
Thermocouple	* Measure Range: -50 $^\circ\!\mathrm{C}$ to 1200 $^\circ\!\mathrm{C}$,
Probe	-50 °F to 2200 °F.
(Туре К), ТР-03	* Dimension: 10cm tube, 8mm Dia.
Surface Probe	* Measure Range: -50 $^\circ\!\mathrm{C}$ to 400 $^\circ\!\mathrm{C}$,
(Туре К), ТР-04	-50 °F to 752 °F.
	* Size :
	Temp. sensing head - 15 mm Dia.
	Probe length - 120 mm.
Pt 100 ohm probe	* -50 C to 400 C., Class A.
TP-101	* Cooperate with an 0.00385 alpha.
	22